



Chandan Steel Limited is India's fully integrated Stainless Steel Production House having accomplished numerous milestones and accredited with QMS ISO 9001:2015, PED 2014/68/EU, AD 2000-Merkblatt WO, BV Marine, ABS, DNV GL, Lloyd's Register, NORSOK by TUV Nord.

The manufacturing operation were initiated in the year 1985 at Umbergaon, Gujarat. Since then, the company has been serving the global market successfully by exporting to more than 85 countries worldwide. As an established manufacturer of Stainless Steel products such as Seamless Tubes and Pipes, Forged Flanges and Long Products like Round bars, Angles, Channels, Flat bars, Wire Rods and Wires, aided by state-of-the-art equipment, the brand name is famed across all business sectors globally. CSL continues making new forays in the global market and has commissioned a state-of-the-art Wire rod mill which enables Chandan Steel Limited to produce Wire rods ranging from 5.5 to 32mm.

Chandan Steel Limited have the advantage of having India's only in-house Stainless Steel making & refinement facilities besides complete infrastructure for converting round ingots to mother hollows followed by Pilgering & associated process to produce Stainless Steel Tubes along with other facilities producing SS Forged Flanges and SS Long Products. At present, the melting and refining capacity is enhanced to produce 120,000 MT/Annum. For years, CSL have maintained the tradition of concentrating on installation of the state-of-the-art equipment's, steadfast infrastructure and delivering quality material to the customers. Significant investment has been made in new capacity and infrastructure to serve the industry.

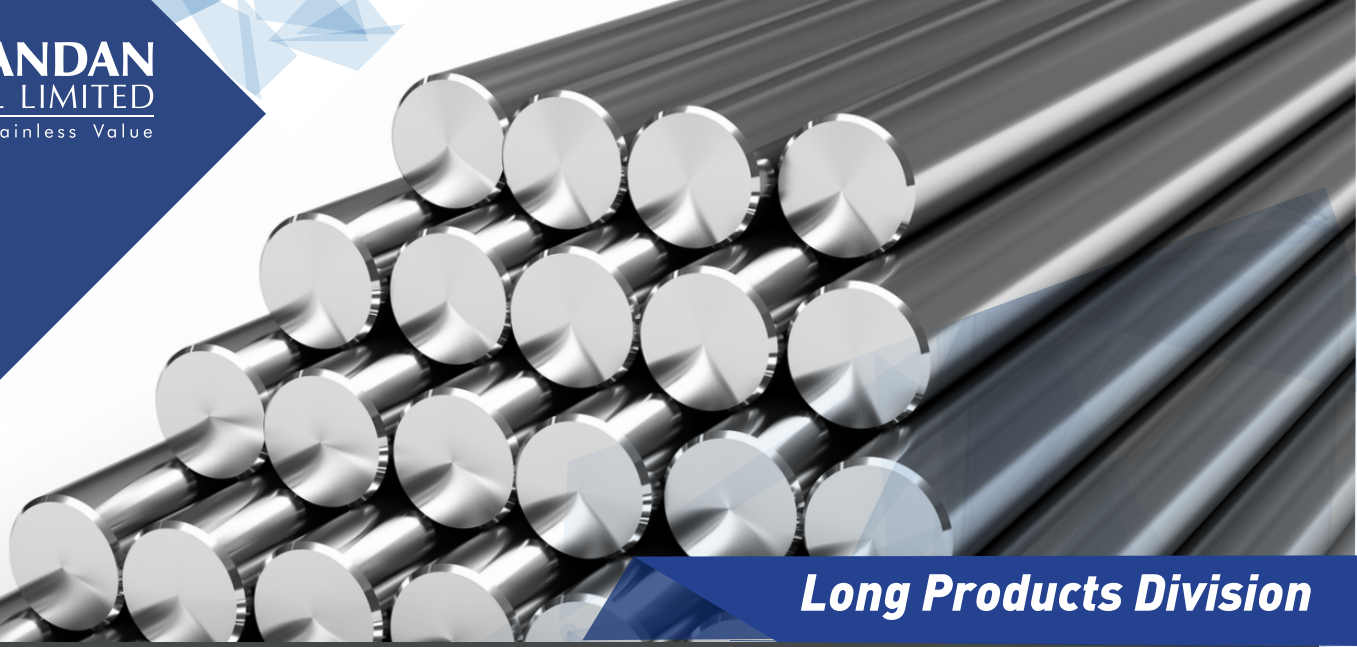
Infrastructure & Capabilities

The plant spreads across an extensive area of 2,50,000 square meters. Umbergaon was made the manufacturing base due to its proximity to Mumbai. The plant is well equipped with top-notch facilities and continues to stay at par with the principles of Chandan Steel. Mentioned below are the prime capabilities of our Company.

- 25-ton Induction Furnace with 30-ton AOD vessel
- Ladle Refining facilities
- 6/11 Double Strand Concast & Ingot pouring facilities
- State-of-the-art EMS
- 4 Hot Rolling Mills
- Newly installed high-speed wire rod mill
- Schumag Drawing machines, Peeling machines, Centerless grinding machines
- 10 Open & Close Die Hammers & Ring Rolling machines
- More than 100 CNC machines
- Hot Piercing with high-speed Pilger machines
- Chemical, Mechanical and Physical testing laboratories

Austenitic, Super Austenitic, Martensitic, Ferritic, Duplex and Super Duplex grades
(other Stainless Steel grades on request)

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Long Products Division

Product*	Size Range	Specification	Supply conditions	Tolerances
SS Cast Billets (Square)	80 mm upto 200 mm		Fully Ground or Spot Ground, Smooth Ends, Suitable for Rolling, Forging, Upsetting and various other applications.	
SS RCS (Rolled Billets)	40 mm to 100 mm		100% UT, Fully Ground or Spot Ground, Smooth Ends, Suitable for Re-Rolling, Forging, Upsetting, and various other applications.	
SS Ingots	11" x 13" x 52" 14" x 17" x 72" Round 300mm x 3000mm		Fully Ground or Spot Ground, Smooth Ends, Suitable for Rolling, Forging, Upsetting and various other applications.	
SS Round Bar	3 mm upto 101.6 mm	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Hot Rolled, Cold Drawn, Centreless Ground, Smooth Turned, Rough Peeled, Peeled and Polished, High Tensile, Chamfered	H9, H10, H11, K12, K13, EN 10060
SS Square Bar	5 mm upto 50.8 mm	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Hot Rolled, Cold Drawn and Polished	H11, EN 10059
SS Hexagonal Bar	5 mm upto 50.8 mm	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Hot Rolled, Cold Drawn and Polished	H11, EN 10059
SS Equal Angles / Un-Equal Angles	19x19x3 mm upto 150x150x15 mm	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Hot Rolled Annealed and Pickled	ASTM A484, EN 10056
SS Flat Bars	20x4 mm upto 150x30 mm	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Hot Rolled Annealed and Pickled	ASTM A484, EN 10058
SS U-Channels	50.80 x 25.40 x 4.76 mm 50.80 x 25.40 x 6.35 mm 76.20 x 38.10 x 6.35 mm 76.20 x 35.814 x 4.318 x 6.934 76.20 x 35.10 x 4.76 76.20 x 34.925 x 4.76 100 x 50 x 6 x 8.5 mm 101.60 x 40.13 x 4.76 mm 101.60 x 43.69 x 7.93 mm 101.60 x 44.45 x 6.35 mm 127 x 44.45 x 4.826 x 8.128 127 x 47.879 x 8.255 x 8.128 152.40 x 48.768 x 5.08 x 8.712 152.40 x 51.66 x 7.976 x 8.712	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Hot Rolled Annealed and Pickled	ASTM A484, EN 10279
T-Profile	50x50x5 mm	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Hot Rolled Annealed and Pickled	ASTM A484, EN 10055
SS Wire	0.10 mm to 10.0 mm	EN, DIN, ASTM, AISI, ASME, JIS, NACE	Soft Finish with Matt or Bright Condition, 1/4 Hard (Suitable for Electro Polish Quality), 1/2 hard, Full Hard with Coated or De-Coated Condition, Soft Annealed, Matt Finish, Bright Finish	H9, H11
SS Reinforcement Bars	8 mm upto 40 mm	BS 6744	Hot Rolled and Pickled	
Wire Rods	5.5 mm to 32 mm	EN, DIN, ASTM, AISI, ASME, JIS	Hot Rolled, Annealed and Pickled	

*Also available in equivalent to Inch sizes

*Extended size range available on request

LONG PRODUCTS DIVISION

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PLANT

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